	Application No.	Applicant(s)
	Application No.	
Notice of Allowability	09/604,628 Examiner	KUENZLER ET AL. Art Unit
nouse of Amenabaty	Examiner	Artonit
	Mariceli Santiago	2879
The MAILING DATE of this communication appears on the cover sheet with the correspondence address All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.		
1. This communication is responsive to <u>Amendment filed January 12, 2004</u> .		
2. The allowed claim(s) is/are <u>1-23</u> .		
3. The drawings filed on 27 June 2000 are accepted by the Examiner.		
 4. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some* c) None of the: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)). * Certified copies not received: 		
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		
5. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.		
6. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.		
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached		
1) hereto or 2) to Paper No./Mail Date		
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date		
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in the		
7. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT		
Attachment(s) 1. ☐ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date	6. ☐ Interview Summary Paper No./Mail Dat 8), 7. ☐ Examiner's Amendn	e

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DETAILED ACTION

Response to Amendment

The Amendment, filed on January 12, 2004, has been entered and acknowledged by the Examiner.

Claims 1-23 are pending in the instant application.

Allowable Subject Matter

Claims 1-23 are allowed over the prior art of record.

The following is an examiner's statement of reasons for allowance:

Regarding claim 1, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 1, and specifically comprising the limitation of cutting the second material after joining the first end of the second material to define a second material component having a second end, joining a first end of the third material to the second end of the second material, cutting the third material to define a third material component having a second end, and securing a coil to the second end of the third material.

Regarding claims 2-6 and 13-22, claims 2-6 and 13-22 are allowable for the reasons given in claim 1 because of their dependency status from claim 1.

Regarding claim 11, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 11, and specifically comprising the limitation of cutting the second material to define a second material component having a second end, joining a first end of the third material to the second end of the second material, cutting the third material to define a third material component having a second end, securing a coil to the second end of the third material component, including pushing the coil over an end of the third material

component, and cutting through the coil and a portion of the third material component in order to use the third material component as a support during the cutting process.

Regarding claim 23, the references of the Prior Art of record fails to teach or suggest the combination of the limitations as set forth in claim 23, and particular the combination of welding the second material to the first material, advancing the welded materials further through the first collet, cutting the second material at a second material cutting position between the first and third collets defining a second material component having a second end, replacing the third collet with a fourth collet, the fourth collet containing a third material, and further repeating the same procedure as stated to weld the third material to the second material.

Regarding claims 7-10 and 12, claims 7-10 and 12 are allowable for the reasons given in claim 23 because of their dependency status from claim 23.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Contact Information

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Mariceli Santiago whose telephone number is (571) 272-2464. The examiner can normally be reached on Monday-Friday from 9:30 AM to 6:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nimesh Patel, can be reached on (571) 272-2457. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

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Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0956.

Mariceli Santiago Patent Examiner Art Unit 2879

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